

**ORTHOXYLENE STANDARD SPECIFICATION**

<b>Sr.No.</b>	<b>Attributes</b>	<b>Unit</b>	<b>Test Method</b>	<b>Product Supply Specs</b>
1	Colour	HU	ASTM D 1209	20 Max
2	Specific Gravity, 15.5 / 15.5 °C		ASTM D 4052	0.882 - 0.885
3	Distill.Range °C at 760 mm Hg Including 144°C	°C	ASTM D 850	2.0 Max
4	Ortho Xylene	Wt%	ASTM D 3797 / 2360	98.00 Min
5	Non – aromatics	Wt%	ASTM D 3797	1.0 Max
6	Cumene	Wt%	ASTM D 3797 / 2360	0.5 Max
7	Styrene	Wt%	ASTM D 3797 / 2360	0.1 Max
8	Total Sulphur	Wt ppm	ASTM D 4045	1.0 Max
9	Acidity Total	Mg NaOH / 100 ml	ASTM D 847	No Free Acidity